

Test Report 3281042.


BNX Converting LLC

Introduction.

This report has been prepared by Paul Waller and relates to the activity detailed below:

Job/Registration Details	Client Details
Job number: 3281042	BNX Converting LLC
Job type: Testing Samples Submitted	16727 Park Row
Start Date: 26/08/2020	Houston
Test type: Type	Texas
Sample ID: 10192844	77084-5020
Registration: CE 735430	USA
Scheme: Positive pressure RPE	
Protocol: PP123	
Scheme Manager: Nathan Shipley	

The report has been approved for issue by T Wicksey – Senior Test Engineer

Approved For Issue	
	Issue Date: 13 October 2020

Objectives.

This is an independent test evaluation to only certain clauses or sub-clauses of the agreed specification in accordance with the following test programme:

BSI COVID-19 filtering face piece technical specification, for COVID-19 masks for use by healthcare workers

Product Scope.

COVID-19 masks for use by healthcare workers

Report Summary.

The samples were received on 19 August 2020 and the testing was started on 26 August 2020.

The samples submitted complied with the requirements of the test work conducted.

Test Samples.

Sample ID	ER Number	Description
1 to 19	10192844	Model: N95 type mask

Description of Test Samples.

Sample Description
COVID-19 masks for use by healthcare workers: Model: N95 type mask

Test Requirements.

Testing in accordance with BSI COVID-19 filtering face piece technical specification

Technical testing specification for COVID-19 masks for use by healthcare workers

EN 149:2001+A1:2009 Performance requirement	EN 149:2001+A1:2009 Test method clause	Requirement	Assessment
<p>7.7 Practical performance The particle filtering half mask shall undergo practical performance tests under realistic conditions. These general tests serve the purpose of checking the equipment for imperfections that cannot be determined by the tests described elsewhere in this standard. Where practical performance tests show the apparatus has imperfections related to wearer's acceptance, the test house shall provide full details of those parts of the practical performance tests which revealed these imperfections.</p> <p><i>2 test subjects, masks tested 'As received'</i></p>	<p>Testing shall be done in accordance with 8.4.</p>	<p>During the tests the particle filtering half mask shall be subjectively assessed by the wearer and after the test, comments on the following shall be recorded: a) head harness comfort; b) security of fastenings; c) field of vision; d) any other comments reported by the wearer on request.</p>	<p>Pass</p>
<p>7.9 Leakage 7.9.1 Total inward leakage</p> <p><i>3 or 5 subjects with samples AR (see criteria)</i></p>	<p>Testing shall be done in accordance with 8.5.</p>	<p>Test 3 subjects - If the 3 tests produce results between 6% and 8% mean or individual results over 11%, test 5 subjects</p> <p>If 5 tests undertaken; 23 of the 25 individual exercise results tests shall be not greater than 11 % (for FFP2) and, in addition, 4 of the 5 arithmetic means for the total inward leakage shall be not greater than 8 % (for FFP2)</p>	<p>Pass</p>
<p>7.9 Leakage 7.9.2 Penetration of filter material</p> <p><i>3 test samples masks tested 'As received', for NaCl (Sodium Chloride) and PO (Paraffin oil), 3min test</i></p>	<p>Testing shall be done in accordance with 8.11</p>	<p>6% for both PO and NaCl</p>	<p>Pass</p>
<p>7.12 Carbon dioxide content of the inhalation air</p> <p><i>3 test samples, masks tested 'As received'</i></p>	<p>Testing shall be done in accordance with 8.7.</p>	<p>The carbon dioxide content of the inhalation air (dead space) shall not exceed an average of 1.0 % (by volume).</p>	<p>Pass</p>
<p>7.16 Breathing resistance</p> <p><i>3 test samples, masks tested 'As received'</i></p>	<p>Testing shall be done in accordance with 8.9</p>	<p>The breathing resistances shall meet the requirements of; 30l/min – 0.7mbar (inhale) 95l/min – 2.4mbar (inhale) 160l/min – 3.0mbar (exhale)</p>	<p>Pass</p>
<p>Appendix A - Test Panel Data</p>			
<p>Product Photographs</p>			

Glossary of Terms.

Pass: Complies. Tested by BSI engineers at BSI laboratories

Pass 1: Complies. Witnessed by BSI engineers in manufacturers laboratory.

Pass 2: Complies. Tests carried out by third party lab; results accepted by BSI.

Pass*: Report resulted in uncertainty and states that Compliance is more probable than non-compliance.

Fail: Non-compliance. Product does not meet the requirements of this clause.

Fail*: Report resulted in uncertainty and states that Non-compliance is more probable than compliance.

N/T: Not Tested

N/A: Not Applicable

AR: As Received

TC: Temperature Conditioned

SW: Simulated Wear

FT: Flow Tested

MS: Mechanical strength

MMDF: Manufactures Minimum Design Flow

MMDC: Manufactures Minimum Design Condition

Conditions of Issue.

This Test Report is issued subject to the conditions stated in current issue of 'BSI Terms of Service'. The results contained herein apply only to the particular sample(s) tested and to the specific tests carried out, as detailed in this Test Report. The issuing of this Test Report does not indicate any measure of Approval, Certification, Supervision, Control or Surveillance by BSI of any product. No extract, abridgement or abstraction from a Test Report may be published or used to advertise a product without the written consent of BSI, who reserve the absolute right to agree or reject all or any of the details of any items or publicity for which consent may be sought.

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Opinions and Interpretations expressed herein are outside the scope of our UKAS accreditation.

Unless otherwise stated, any results not obtained from testing in a BSI laboratory are outside the scope of our UKAS accreditation.

Test Results.

Testing in accordance with BSI COVID-19 filtering face piece technical specification

BS EN 149:2001 +A1:2009 Technical testing specification for COVID-19 masks for use by healthcare workers

CLAUSE	REQUIREMENTS	ASSESSMENT
7.7	<p>Practical performance</p> <p>The particle filtering half mask shall undergo practical performance tests under realistic conditions. These general tests serve the purpose of checking the equipment for imperfections that cannot be determined by the tests described elsewhere in this standard. Where practical performance tests show the apparatus has imperfections related to wearer's acceptance, the test house shall provide full details of those parts of the practical performance tests which revealed these imperfections.</p> <p>Test in accordance with clause 8.4 of the standard.</p> <p>Testing in accordance with BSI COVID-19 filtering face piece technical specification, for masks for use by healthcare workers</p> <p><i>During the tests the particle filtering half mask shall be subjectively assessed by the wearer and after the test, comments on the following shall be recorded:</i></p> <p><i>a) head harness comfort; b) security of fastenings; c) field of vision; d) any other comments reported by the wearer on request.</i></p>	Pass

Table A: Practical performance

Test candidate	Sample	Comments				Assessment
		Head harness comfort	Security of fastenings	Field of vision	Any other comments	
JS2	1 AR	OK	OK	OK	None	Pass
AA1	2 AR	OK	OK	OK	None	Pass

Test Results.

CLAUSE	REQUIREMENTS	ASSESSMENT
7.9	Leakage	
7.9.1	<p>Total inward leakage</p> <p>The laboratory tests shall indicate that the particle filtering half mask can be used by the wearer to protect with high probability against the potential hazard to be expected.</p> <p>The total inward leakage consists of three components: face seal leakage, exhalation valve leakage (if exhalation valve fitted) and filter penetration.</p> <p>Test in accordance with clause 8.5 of the standard.</p> <p><i>Testing in accordance with BSI COVID-19 filtering face piece technical specification, for masks for use by healthcare workers</i></p> <p><i>Test 3 subjects - If the 3 tests produce results between 6% and 8% mean or individual results over 11%, test 5 subjects</i></p> <p><i>If 5 tests undertaken;</i> <i>23 of the 25 individual exercise results tests shall be not greater than 11 % (for FFP2) and, in addition, 4 of the 5 arithmetic means for the total inward leakage shall be not greater than 8 % (for FFP2)</i></p>	Pass

Table B: Clause 7.9.1 - Total inward leakage

Test candidate	Sample	Pre test condition	Inward Leakage (%)						Assessment
			A	B	C	D	E	Average	
			Walking	Walking with head side to side	Walking with head up & down	Walking and talking	Walking		
JB1	3	AR	0.3462	0.9298	0.9528	1.3512	0.3212	0.7803	Pass
AA1	4	AR	3.6037	1.7050	1.2431	0.9660	1.0365	1.7109	Pass
JA1	5	AR	0.6628	0.5262	0.3318	0.4457	0.4059	0.4745	Pass

Test Results. (Continued)

CLAUSE	REQUIREMENTS	ASSESSMENT
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7.9.2

Penetration of filter material

Testing in accordance with BSI COVID-19 filtering face piece technical specification, for masks for use by healthcare workers

3 test samples masks tested 'As received', for NaCl (Sodium Chloride) and PO (Paraffin oil), 3 min test. Testing shall be done in accordance with 8.11. 6% limit for both PO and NaCl

Pass

Table C: Clause 8.11 - Sodium Chloride penetration test

Sample number	Pre-test condition	Flow through filter (l/min)	Penetration (%)	
			Limit	Actual
8	AR	95	< 6	1.3042
9	AR			1.3863
10	AR			1.4773

Table D: Clause 8.11 - Paraffin oil penetration test

Sample number	Pre-test condition	Flow through filter (l/min)	Penetration (%)	
			Limit	Actual
11	AR	95	< 6	2.8345
12	AR			1.6895
13	AR			1.8130

7.12

Carbon dioxide content of inhalation air

The carbon dioxide content of the inhalation air (dead space) shall not exceed an average of 1.0% (by volume).

Test in accordance with clause 8.7 of the standard.

Pass

Table E: Clause 8.7 - Carbon Dioxide content of the inhalation air

Sample	Pre-test condition	Dead space CO ₂ (%)	
		Limit	Measured
14	AR	< 1.0	0.75
15	AR		0.75
16	AR		0.80

Test Results. (Continued)

CLAUSE	REQUIREMENTS	ASSESSMENT
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7.16

Breathing resistance

Testing in accordance with BSI COVID-19 filtering face piece technical specification, for masks for use by healthcare workers

3 test samples masks tested 'As received'. Test in accordance with clause 8.9 of the standard.

The breathing resistances shall meet the requirements of FFP2;
30l/min – 0.7mbar (inhale), 95l/min – 2.4mbar (inhale), 160l/min – 3.0mbar (exhale)

Pass

Table F: Clause 8.9 – Breathing resistance. Inhalation resistance at a continuous flow

Sample	Pre-test condition	Continuous flow (l/min)	Inhalation resistance (mbar)	
			Limit	Measured
17	AR	30	< 0.7	0.50
18	AR			0.49
19	AR			0.48
17	AR	95	< 2.4	1.56
18	AR			1.54
19	AR			1.50

Table G: Clause 8.9 – Breathing resistance. Exhalation resistance at a continuous flow, measured in five orientations with the worst case reported

Sample	Pre-test condition	Continuous flow (l/min)	Exhalation resistance (mbar)	
			Limit	Measured
17	AR	160	< 3.0	2.68
18	AR			2.62
19	AR			2.61

Appendix A. – Test Panel Data

Test Candidate	Facial Dimensions (mm)					Sex
	Length of face	Width of face	Face depth	Width of mouth	Head Circumference	
JB1	114	144	108	59	574	Male
AA1	125	144	130	47	581	Male
JA1	117	134	129	49	565	Male
JS2	126	142	125	57	575	Male

Note: All candidates were clean shaven

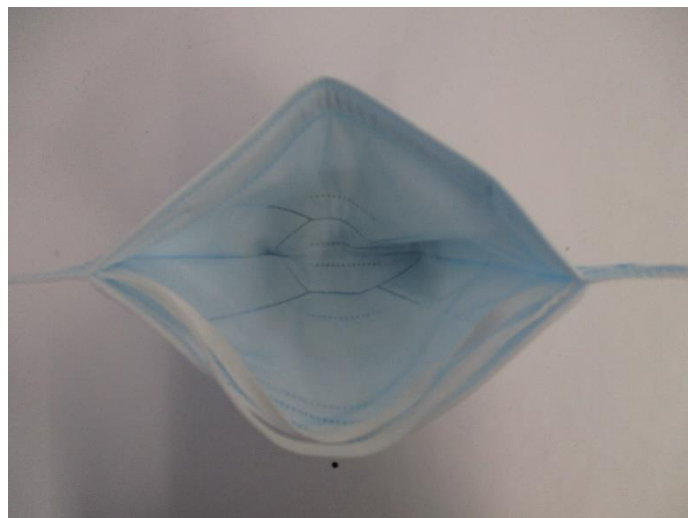
Product photographs.



Front view



Side view



Inside view

*** End of Report ***